MILLS THAT PRODUCE COMMERCIAL SANITARY TISSUE PRODUCTS CONTAINING RECOVERED FIBER

This list of manufacturers and suppliers of commercial sanitary tissue products containing recovered materials was prepared to facilitate implementation of the U.S. Environmental Protection Agency's (EPA) Comprehensive Procurement Guideline (CPG) and to assist customers interested in purchasing and using products containing recovered materials. Some manufacturers provided the names and locations of regional or local suppliers. A list of definitions is included.

Each listing is based on information provided by the manufacturer. Product information was not verified, and no guarantee, expressed or implied, is made as to the accuracy or completeness of the information provided. Inclusion in this listing does not represent an endorsement by EPA.

For information on or copies of the CPG, contact EPA's RCRA Hotline at 800 424-9346.

Atlantic Earth Works

21 Winters Lane Catonsville, MD 21228 Contact: Beth Yensan

Phone 410 747-7314 or 800 323-2811

Fax: 410 747-8778

Atlantic Packaging Products, Ltd.

111 Progress Avenue Scarborough, ON M1P 2Y9

Canada

Contact: Sheila Patterson Phone: 416 297-2240 Fax: 416 297-2218

Produces 100 percent recycled content bathroom tissue and paper towels. Of this, approximately 80 percent is postconsumer fiber.

Bay West Paper Corporation

Subsidiary of Mosinee Paper Corporation 1150 Industry Road Harrodsburg, KY 40330 Contact: Sales Department Phone: 800 723-0008

Fax: 606 734-8200

Produces 40 to 100 percent postconsumer recycled content toweling and sanitary tissue products.

Bio-Tech Mills

P.O. Box 209 Greenwich, NY 12834 Contact: John Ferris Phone: 518 692-7957 Fax: 518 692-7095

Produces 100 percent postconsumer content bathroom tissue.

Burrows Paper Corporation

501 West Main Street
P.O. Box 987
Little Falls, NY 13365
Contact: Sales Department

Phone: 315 823-2300 Fax: 315 823-2417

Produces recycled tissue products with up to 100 percent postconsumer recycled content depending on customer specifications. These products include specialty products such as patterned tissue, crepe, napkin, and other items.

Cascades, Inc.

P.O. Box 210

Kingsey Falls, PQ J0A 1B0

Canada

Contact: Claire Rodrigue Phone: 819 363-5600 Fax: 819 363-5655

Produces 100 percent recycled content bathroom tissue rolls. Of that, 40 percent is postconsumer fiber content.

CityForest

1215 East Worden Avenue Ladysmith, WI 54848

Contact: Ms. Reggie Goodhall

Phone: 715 532-5541 Fax: 715 532-5542

Produces recycled content bathroom tissue and napkin products that have approximately 20 to 25 percent postconsumer fiber, depending on customer preference.

Competition Unlimited

87 Garden Street Westbury, NY 11590 Contact: Oke Mgbeokwere Phone: 516 997-6483

Fax: 516 997-6485

Produces bathroom tissue and rolls, napkins, paper towels, and wrapping tissue containing 100 percent postconsumer materials.

Earth Care

555 Leslie Street Ukiah, CA 95482

Contact: Robert Klayman

Phone: 707 468-9292 or 800 347-0070

Fax: 707 468-9394

Encore Paper Company

One River Street

South Glens Falls, NY 12803 Contact: Customer Service Phone: 518 793-5684 Fax: 518 793-2650

Produces a variety of recycled content tissue and toweling products, including bathroom tissue, dispenser napkins, roll towels, and dispenser towels, of varying postconsumer fiber contents between 20 to 25 percent.

Energy and Environmental Concepts, Inc.

325 South Spruce Street Traverse City, MI 49684 Contact: Steven Kopacki

Phone: 616 947-4632 or 800 968-9998

Fax: 616 947-5635

Erving Paper Mills

97 East Main Street Erving, MA 01344 Contact: Ralph Cutter Phone: 978 544-2711 Fax: 978 544-2102

Produces recycled content tissue and towel products with approximately 30 percent postconsumer content.

Flower City Tissue Mills Company

700 Driving Park Avenue P.O. Box 13497 Rochester, NY 14613 Contact: Jeff Saeger Phone: 716 458-9200

Fax: 716 458-3812

Manufactures recycled lightweight tissue paper with a recycled content of up to 80 percent. Of that, about 25 percent is postconsumer fiber.

Fort James Corporation

120 Tredegar Street P.O. Box 2218 Richmond, VA 23218

Contact: Gus Moody Phone: 804 644-5411 Fax: 804 649-4428

Fort James Corporation manufactures tissue and towel products with a recycled content of up to 100 percent. Of that, about 10 to 30 percent is

postconsumer fiber.

Full Circle Paper Outlet, Inc.

3437 Hillsborough Road Durham, NC 27705 Contact: Jill Fulmer Phone: 919 309-0811

Fax: 919 309-9314

GreenCo Products, Inc.

72 Cotton Mill Hill, Unit A-350 Brattleboro, VT 05301

Contact: John Greenberg

Phone: 802 254-7605 or 800 326-2897

GreenLine Paper Company

631 South Pine Street York, PA 17403

Contact: Stephen E. Baker

Phone: 717 845-8697 or 800 641-1117

Fax: 717 846-3806

Laurel Hill Paper

126 First Street P.O. Box 159 Cordova, NC 28330

Contact: Ken Hogan Phone: 910 997-4526 Fax: 910 895-0734

Produces 100 percent recycled content bathroom tissue. Of this, 20 to 40 percent is postconsumer

fiber.

Marcal Paper Mills

One Market Street Elmwood Park, NJ 07407 Contact: Customer Service Phone: 201 796-4000 Fax: 201 796-0470

Produces 100 percent recycled content bath tissue, facial tissue, and paper towels. Of that, 60 percent of the bath tissue, 80 percent of the facial tissue, and 60 percent of the paper towel is postconsumer fiber.

McGoldrick Tissue Mills

(Formerly G.E. Robertson and Company) Canal Street P.O. Box 25 Hinsdale, NH 03451

Contact: Bob McGoldrick or Jay McGoldrick

Phone: 603 336-5981 Fax: 603 336-5079

Produces tissue and bathroom tissue with 100 percent postconsumer recycled content.

Norel Paper

223 Gates Road Little Fairy, NJ 07643 Contact: Gary S. Cohen Phone: 201 440-4400 Fax: 201 440-9292

Orchids Paper Products Company

Route 3, Box 69-8 Pryor, OK 74361 Contact: Margie King Phone: 918 825-0616 Fax: 918 825-9273

Produces bathroom tissue, napkins, facial tissue, and paper towels with 100 percent postconsumer

fiber content.

Paper Service, Ltd.

P.O. Box 45

Hinsdale, NH 03451 Contact: Sales Department

Phone: 603 336-5311 or 603 239-6344

Fax: 603 239-8861

Produces tissue paper with 100 percent

postconsumer fiber content.

Paulsen and Roles Laboratories

P.O. Box 12107 Portland, OR 97212 Contact: Dalla Alexander Phone: 503 282-3289

Fax: 503 280-1722

Peacetree Environmentally Sound Paper and Printing

539 Southeast Avenue, Suite 142

Portand, OR 97214 Contact: Cheryl Welch Phone: 360 247-6936 Fax: 360 247-6937

Perkins Papers, Ltd.

2345 Autoroute des Laurentides Laval, PQ H7S 1Z7

Canada

Contact: Suzanne Blanchet Phone: 514 688-1152 Fax: 514 682-5533

Plainwell Tissue

1200 Forest Street Eau Claire, WI 54703 Contact: Mike Armstrong Phone: 715 834-3461, Ext. 344

Fax: 715 833-3140

Produces 100 percent recycled content bathroom tissue, facial tissue, napkins, and paper towels at their Eau Claire mill. Of this, 30 percent is postconsumer fiber.

Procter and Gamble Paper Products Company

P.O. Box 599

Cincinnati, OH 45201 Contact: Mike Powers Phone: 513 983-2718 Fax: 513 983-8998

Makes virgin and recycled tissue products at five U.S. mills. None of their mills are integrated to deinked pulp.

Putney Paper Company

Old Depot Road P.O. Box 226 Putney, VT 05346 Contact: Toni Collins Phone: 802 387-5571 Fax: 802 387-5297

Produces recycled content tissue and specialty papers with 100 percent recycled content. Of this, 40 percent is postconsumer fiber.

Quiet Earth Distributing Company

2105 Hillside Terrace Cary, IL 60013 Contact: Ed Block Phone: 800 688-8868 Fax: 800 688-8868

Richter Manufacturing

(dba Sierra Tissue) 560 East Commercial Street Pomona, CA 91767-5693 Contact: David Wayland Phone: 909 623-8101 Fax: 909 622-1992

Produces tissue and jumbo rolls of 100 percent recycled content. Of this, 20 percent is

postconsumer fiber.

RSI Consulting Service

22425 Ventura Boulevard, Suite 23 Woodland Hills, CA 91364 Contact: Susan Compton

Phone: 818 865-0620 Fax: 800 528-3312

Seventh Generation

One Mill Street Box A26

Burlington, VT 05401 Contact: Sales Department Phone: 802 658-3773 Fax: 802 658-1771

Produces 100 percent unbleached bathroom and facial tissue. They also produce 100 percent recycled paper towels. Of this, 70 to 100 percent

is postconsumer fiber.

Superior Quality Products

P.O. Box 2023 Scotia, NY 12302 Contact: Larry Myers

Phone: 800 724-1129 or 518 374-0770

Fax: 518 374-8542

Converter of tissue products. Specifically, they convert 100 percent recycled bathroom tissue, facial tissue, and napkins. All have a minimum of 30 percent postconsumer fiber content.

TREECYCLE Recycled Paper

P.O. Box 5086 Bozeman, MT 59717 Contact: Rick Meis Phone: 406 586-5287

Uarco, Inc.

700 West Main Street Barrington, IL 60010 Contact: Customer Service Phone: 847 381-7000

Fax: 847 381-7652

Vermont Tissue Paper Corporation

Route 67A

North Bennington, VT 05257 Contact: Edward Woodard Phone: 802 447-7558 Fax: 802 447-8673

Converter of specialty tissue papers.

Wisconsin Tissue Mills

(Subsidiary of Chesapeake Corporation) P.O. Box 489 Menasha, WI 54952 Contact: Customer Service

Phone: 800 451-3595 or 920 725-7031

Fax: 920 720-4573

Manufactures napkins, bathroom tissue, roll paper toweling, and facial tissue, all 100 percent unbleached and all containing 100 percent postconsumer fiber. Their Second Nature line is 100 percent recycled with a minimum of 70 percent postconsumer fiber. Their Park Avenue line is 100 percent recycled with a minimum of 40 percent postconsumer fiber, except for the napkins that are a minimum of 10 percent postconsumer fiber. The Park Avenue Plus line is 100 percent recycled with more than 30 percent postconsumer fiber, except for the napkins that are at least 10 percent postconsumer fiber.

DEFINITIONS

TISSUE PAPER

Category of papers characterized by extreme lightness and transparency. Used to manufacture a broad range of products including napkins, bathroom and facial tissue, sanitary products, wrapping material, protective packing paper, stock for waxing and twisting, etc.

TOWELLING PAPER

A class of highly absorbent paper with fairly good strength properties. It is made especially for industrial, domestic, and institutional wiping purposes.